

# EVATANE<sup>®</sup> 33-45 PV

EVATANE<sup>®</sup> 33-45 is a random ethylene-vinyl acetate copolymer.

- EVATANE<sup>®</sup> 33-45 PV is exclusively dedicated to photovoltaic encapsulant films applications.
- The high Vinyl Acetate content of EVATANE<sup>®</sup> 33-45 PV brings transparency, flexibility and softness.

## Typical Properties

|  | Test Method            | Unit              | Typical Value |
|--|------------------------|-------------------|---------------|
| Vinyl Acetate Content                          | FTIR (internal method) | %.-wt.            | 33            |
| Melt Index (190°C/2.16kg)                      | ISO 1133               | g/10min.          | 45            |
| Melting Point                                  | ISO 11357-3            | °C                | 62            |
| Density  | ISO 1183               | g/cm <sup>3</sup> | 0.96          |
| Vicat Softening Temperature (10N) <sup>1</sup> | ISO 306 / ASTM D1525   | °C                | <40           |
| Ring & Ball Temperature                        | ASTM E28 / NF EN 1238  | °C                | 107           |
| Elongation at Break <sup>1</sup>               | ISO 527-2 / ASTM D638  | %                 | 1100          |
| Tensile Strength at Break <sup>1</sup>         | ISO 527-2 / ASTM D638  | MPa               | 9             |
| Hardness Shore A <sup>1</sup>                  | ISO 868 / ASTM D2240   |                   | 63            |

<sup>1</sup>: On compression molded samples.



## Processing

EVATANE® 33-45 can be processed on most conventional equipment used for thermoplastics. It is recommended to avoid melt temperatures above 230°C and to purge the equipment after a run is completed.

## Storage, Handling & Safety

EVATANE® 33-45 should be stored away from heat, humidity and UV-light. Improper storage conditions may cause degradation and could have consequences on physical properties of the product.

